

INVESTIGATION REPORT FOR MISALIGNED CUT AT 516041100 LIONELF ASIA

DIRECT CAUSE METHOD (PROCESS)	W1: During process no detection of first out of item, it is possible that the misaligned cut occurred on the folded side of the glue tub portion when the pattern sheet has short bleeding.
INDIRECT CAUSE METHOD (PROCESS)	W1: It is possible to have misaligned cut if the pattern sheet has short bleeding and the machine movement during run was not accurate for the whole run but accept for the limit or tolerance of the movement.



PRODUCTION ACTION PLAN

- > Re-orientation to all operator regarding misaligned cut on the folding side of the glue tab portion.
- > improved bleeding for ME